

BUTTERFLY VALVE WITH PNEUMATIC ACTUATOR

TECHNICAL PASSPORT

**BUTTERFLY VALVE - DUCTILE IRON BODY
WITH DOUBLE ACTING PNEUMATIC ACTUATOR
BETWEEN FLANGES PN10/16 - ASA 150**

VPG4442-N03

APPLICATION

VPG butterfly valves are intended for ON/OFF or control use in fluid transfer circuits.

Area of use

Seawater desalination, reverse osmosis, etc.

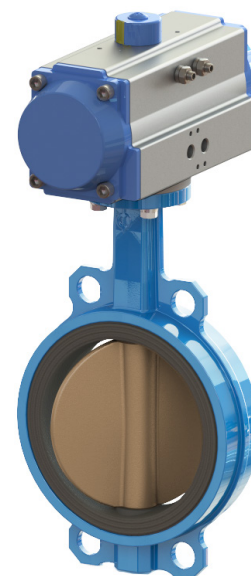


Fluids

Water, sea water, air, industrial fluids.

Contraindications

Use on steam is strongly discouraged.



GENERAL CHARACTERISTICS

Range: from DN32/40 to DN300.

- Design according to standard NF EN 593.
- Removable wafer type with smooth centering lugs
- Sealing in both directions of piping circulation.
- Body coated with epoxy paint protection against corrosion
- Raised neck compatible with pipe insulation
- Soft sleeve insures a perfect seal.
- Disc profiled and reduced in thickness
- Low operating torque.
- Stem in two parts couples to the disc using a square.
- Reduced head losses.
- Standardized ISO 5211 upper flange for easy assembly of actuators.
- With double acting pneumatic actuator

STANDARDS

Design	Manufacture according to the requirements of the European directive 2014/68/UE «Equipment under pressure»: modulate H.
Face to face	Face to face according to standards NF EN 558-1 serie 20, ISO 5272 serie 20, DIN 3202.
Connection*	Mounting between flanges ISO PN10/16 according to EN1092-1 and GOST PN10/16. Adjustable between flanges ASME B16.5 Class 150 (ISO PN20) / EN 1092-2
Tests	Pressure test according to standards EN12266-1, DIN 3230 and ISO 5208: -Body: 24 bar -Seat: 17.6 bar

* Possible assembly with stamped flanges and stainless steel collars

PRODUCT APPROVALS



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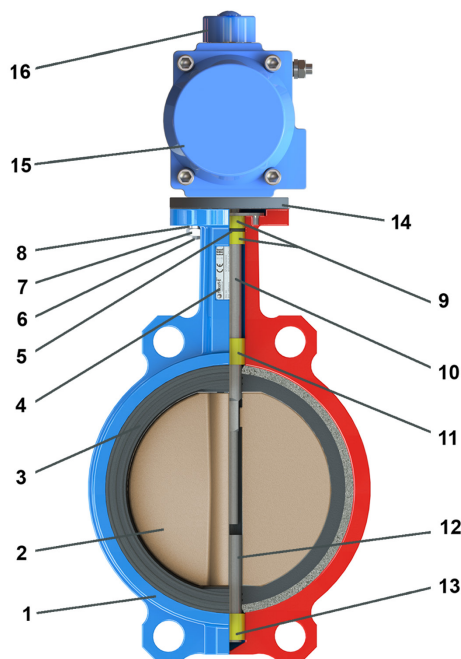


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CONSTRUCTION



Pos.	Q-ty	Description	Material	Equivalences			Epoxy coating
				DIN	ASTM	BS	
1	1	Body	Ductile iron EN-GJS-400-15	GGG40	A536 65-45-12	EN-JS1030	RAL 5015, 150 µm
2	1	Disc	Cu Al10 Ni5 Fe4	2.0966	UNS C63000	CA104	
3	1	Sleeve	Heat EPDM				
4	1	Nameplate	Stainless steel 304	X5CrNi 18 10	A 182 AISI 304	1449-2 304 S15	
5	1	O ring	EPDM				
6	2	Screw	Stainless steel 304/A2	X5CrNi 18 10	A 182 AISI 304	1449-2 304 S15	
7	2	Nut	Stainless steel 304/A2	X5CrNi 18 10	A 182 AISI 304	1449-2 304 S15	
8	2	Washer	Stainless steel 304/A2	X5CrNi 18 10	A 182 AISI 304	1449-2 304 S15	
9	2	Upper bushing	PTFE				
10	1	Upper stem	Stainless steel 420	X20Cr13	A276 AISI 420	970-1 420S37	
11	1	Bushing	PTFE				
12	1	Lower stem	Stainless steel 420	X20Cr13	A276 AISI 420	970-1 420S37	
13	1	Lower bushing	PTFE				
14	1	Spacer	Plastic				
15	1	Actuator	Aluminium alloy				
16	1	Plug	Plastic				

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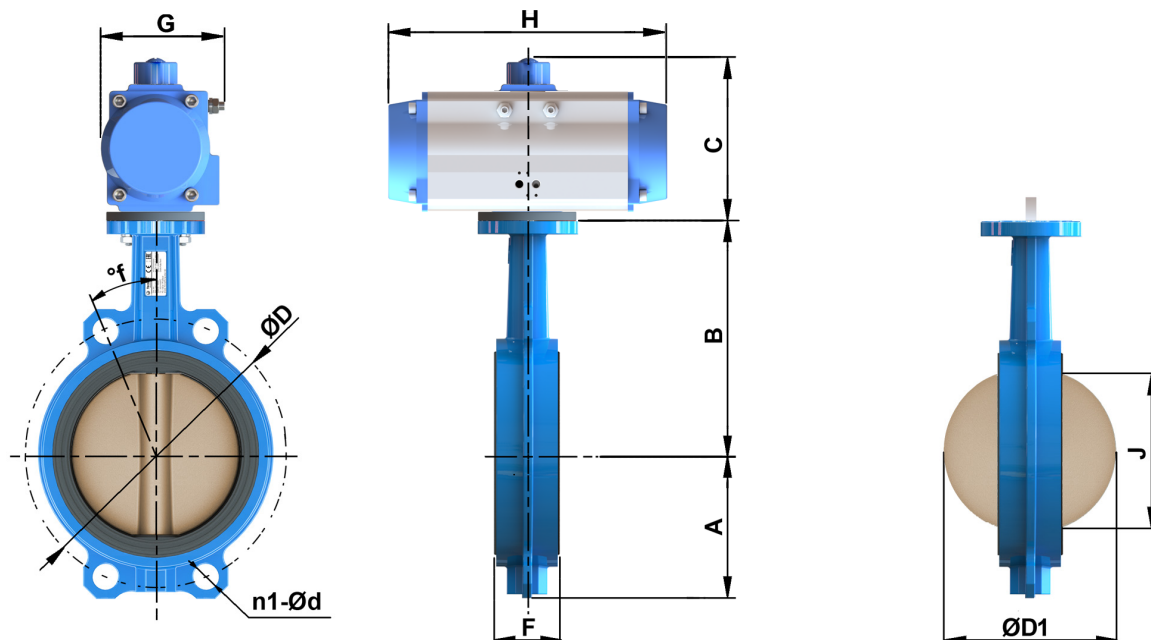


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DIMENSIONS



DN		A	B	C	ØD	ØD1	n1-Ød	f°	F	J	Actuator reference*	H	G	Weight (kg)
mm	inch													
32/40	1" 1/4 1" 1/2	60	120	92	110	43	4-Ø19	45°	33	29	TDA-052	146	67.5	2,68
50	2"	60	128	92	125	53	4-Ø19	45°	43	31	TDA-052	146	67.5	3,23
65	2" 1/2	72.5	140	92	145	65	4-Ø19	45°	45	46	TDA-052	146	67.5	3,44
80	3"	91	148	108	160	79	4-Ø19	45°	45	64	TDA-063	169	80.5	4,69
100	4"	108	165	120	180	105	4-Ø19	22.5°	52	91	TDA-075	186	92	6,40
125	5"	121	175	129	210	124	4-Ø20	22.5°	56	111	TDA-083	210	97	8,66
150	6"	131	199	153	240	155	4-Ø23	22.5°	56	144	TDA-092	264	103	11,24
200	8"	163	220	185	295	203	4-Ø23	15°/22.5°	60	194	TDA-125	302	134.5	20,31
250	10"	198	251	202	350/355	251	4-Ø28	15°	68	242	TDA-140	398	142	31,63
300	12"	231	288	227	400/410	302	4-Ø28	15°	78	292	TDA-160	456	161	47,17

The smooth holes are oblong on the DN32/40, DN200 et DN300
* For using on maximum ΔP of 10 bar under an air supply of 6 bar

WORKING CONDITIONS

Maximum working pressure: 16 bar
(6 bar for compressed air)
Maximum vacuum pressure: -0.8 bar for 10 minutes
(vacuum tests performed in laboratory, valve tested open at -0.8 bar for 10 minutes)
Maximum working temperature: -20°C / +130°C

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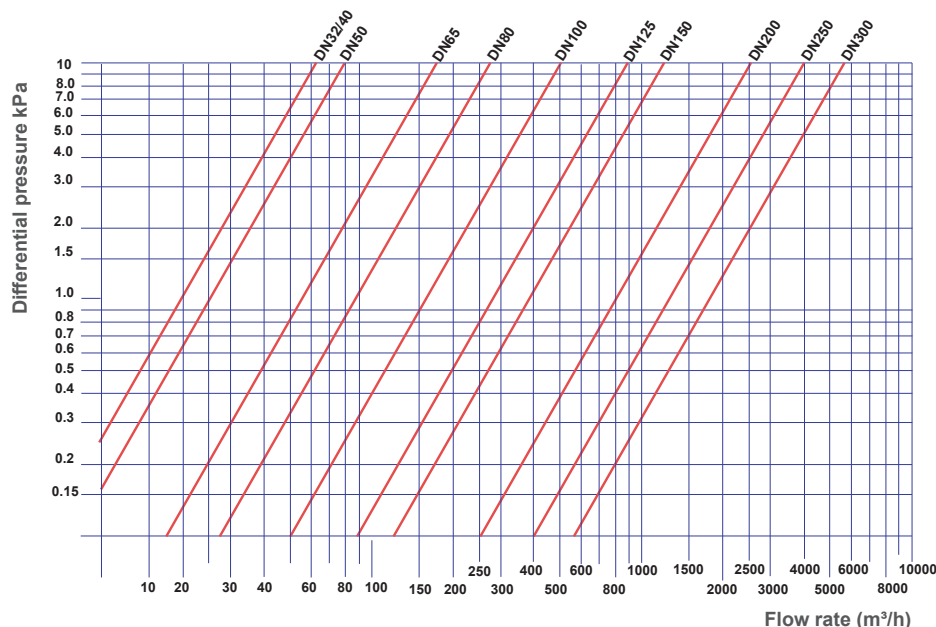


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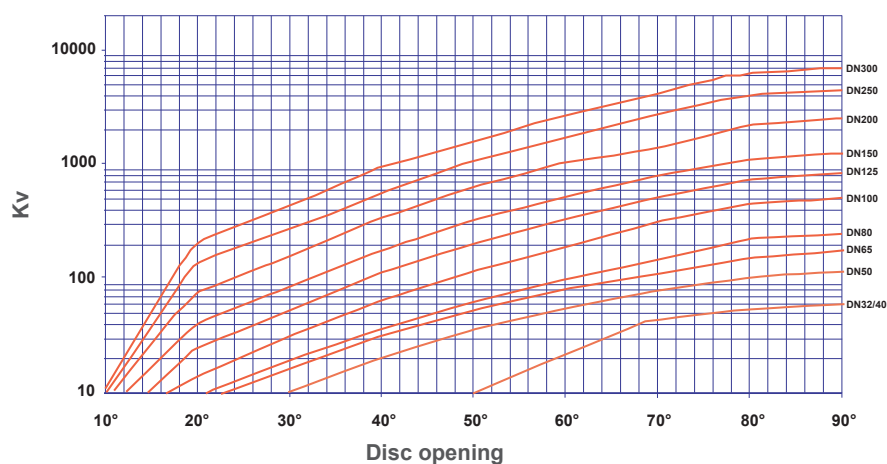
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HEAD LOSSES DIAGRAMM



FLOW FACTOR

DN		Kv								
mm	inch	10°	20°	30°	40°	50°	60°	70°	80°	90°
32/40	1"1/4 - 1"1/2	0.0	0.0	0.1	1.0	10.0	20.0	45.0	55.0	60.0
50	2"	0.0	2.6	10.3	20.5	38.5	54.7	77.0	106.9	115.4
65	1"1/2	0.1	5.1	17.1	31.6	55.6	83.8	123	174	188
80	3"	0.2	7.7	19.4	33.3	59.9	99.2	156	235	258
100	4"	0.4	14.5	30.8	66.7	119	197	311	467	513
125	5"	0.7	24.8	52.2	114	203	335	530	795	874
150	6"	1.7	38.5	81.2	175	313	517	819	1229	1350
200	8"	2.6	76.1	161	349	622	1028	1627	2440	2681
250	10"	3.4	129	274	593	1058	1750	2770	4154	4566
300	12"	4.3	200	423	917	1634	2704	4279	6418	7054



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